

Date: Monday, 04/05/2009 1:45:47 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HANDLE		
Job Number	: 47678			Part Number	: D2419		
Estimate Number	: 10508			Drawing Number	: D2419 REV. A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 04/05/2009	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 05/05/2009		
Previous Run	: 45639			Qty:	/ 10 Um: Each		
Written By	:			Comment	: Est: A 00.02.14 New Issue EC/JB		
Checked & Approved By	: <u>JUO 09-05-09</u>						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	4025674	Black Nylon Strap	
		Comment: Qty.: 0.0833 f(s)/Unit Total : 0.6664 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4)	Batch: <u>B M 10 96 70</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419	
3.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 31</u>	
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	

Job Completion

MF 09-05-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

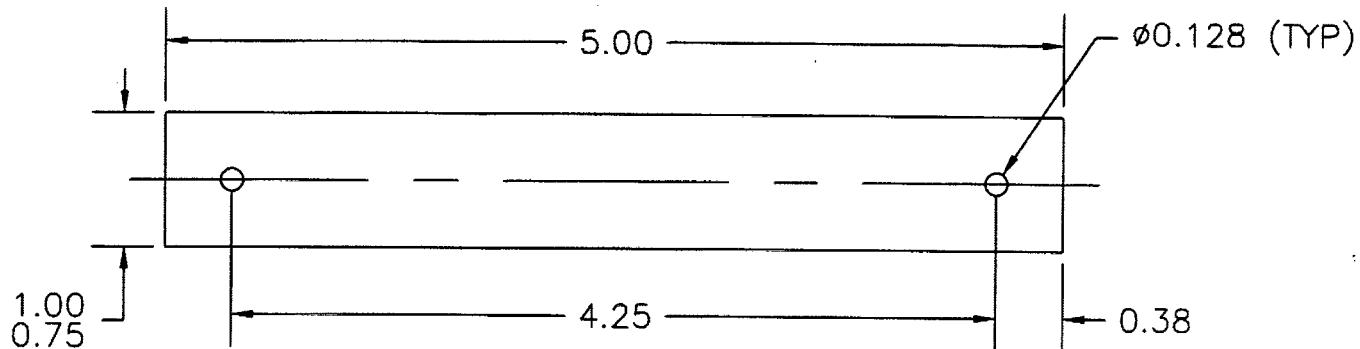
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>RF</i>	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>X</i>	APPROVED <i>X</i>	DRAWING NO. D2419
DATE 00.01.21		TITLE HANDLE (WEB)
A	00.01.21	SCALE 1:1 NEW ISSUE

RELEASED
00.02.03 PS

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17678